



Parker Hannifin Corporation
Pioneer Products Group
 8145 Lewis Road
 Minneapolis, MN 55427

Minikrimp Hose Die Selection Chart

Fitting Series	HOSE	-4 RED	-5 PUR	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK	-20 WHT	Die Ring	
43 Series	Die Part Number	80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16	80C-A20		
	AG2, TC3, XP2, 387/387ST/TC (-4 THRU -16), 487/487ST/TC (-4 THRU -12), 787/787ST/TC (-4 AND -6), 797/797ST/TC (-4 AND -6)	0.645 0.665	0.710 0.730	0.825 0.845	0.945 0.965	1.060 1.080	1.245 1.265	1.590 1.610			SILVER
	722/722ST/TC/LT (-6, -8, -10 ONLY)			0.865 0.885	0.985 1.005	1.100 1.120					BLACK
	Die Part Number	80C-P04H		80C-P06H	80C-P0945	80C-P1045	80C-P1245	80C-P1565			
	HR2C	0.668 0.688		0.785 0.805	0.935 0.955	1.035 1.055	1.235 1.255	1.555 1.575			SILVER
	Die Part Number	80C-P05R		80C-P06H	80C-P0945		80C-P1285				
	HR3C	0.650 0.670		0.785 0.805	0.935 0.955		1.275 1.295				SILVER
	Die Part Number			80C-M0850	80C-A08	80C-A10	80C-A12	80C-A16			
	HTB			0.840* 0.860*	0.985 1.005	1.100 1.120	1.285 1.305	1.630 1.650			BLACK
	Die Part Number	80C-E04		80C-E06	80C-E08	80C-E10	80C-E12				
26 Series	285	0.460 0.480		0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935			SILVER	
	Die Part Number	80C-H585		80C-H735	80C-H840	80C-H970	80C-H1120				
HY Series	AG1	0.575 0.595		0.725 0.745	0.830 0.850	0.960 0.980	1.110 1.130			SILVER	
	Die Part Number	80C-H605		80C-H775	80C-H885	80C-H1010	80C-H1170				
	AG2	0.635 0.655		0.805 0.825	0.915 0.935	1.040 1.060	1.200 1.220			BLACK	
	Die Part Number			80C-P735H	80C-P0870	80C-P1015	80C-P1150	80C-P1450			
	HR2C			0.725 0.745	0.860 0.880	1.005 1.025	1.140 1.160	1.440 1.460			SILVER
	Die Part Number	80C-P0580		80C-P735H	80C-P0870	80C-P1045	80C-P1220	80C-P1525			
	HR3C	0.570 0.590		0.725 0.745	0.860 0.880	1.035 1.055	1.210 1.230	1.515 1.535			SILVER
	Die Part Number	80C-H595				80C-H1015	80C-H1170	80C-H1365			
	801	0.575 0.595				0.995 1.015	1.140 1.160	1.350 1.370			SILVER
	Die Part Number			80C-H735	80C-H860						
801			0.755 0.775	0.890 0.910						BLACK	

Caution: Read the operations and technical manual before attempting to operate this machine. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine.

Information on this decal is subject to change without notice. For the most current crimp specifications, please visit Crimp-source at www.parker.com/crimpsource. New decals can be ordered at Parker website <https://parker.cp.imtco.com>.

*Note: When crimping the (-6) 43 Series fittings on HTB hose, the 82C-R01 silver die ring must be used.

Decal Part Number:
 94C-PIONEER_CRIMPDECAL REV. A